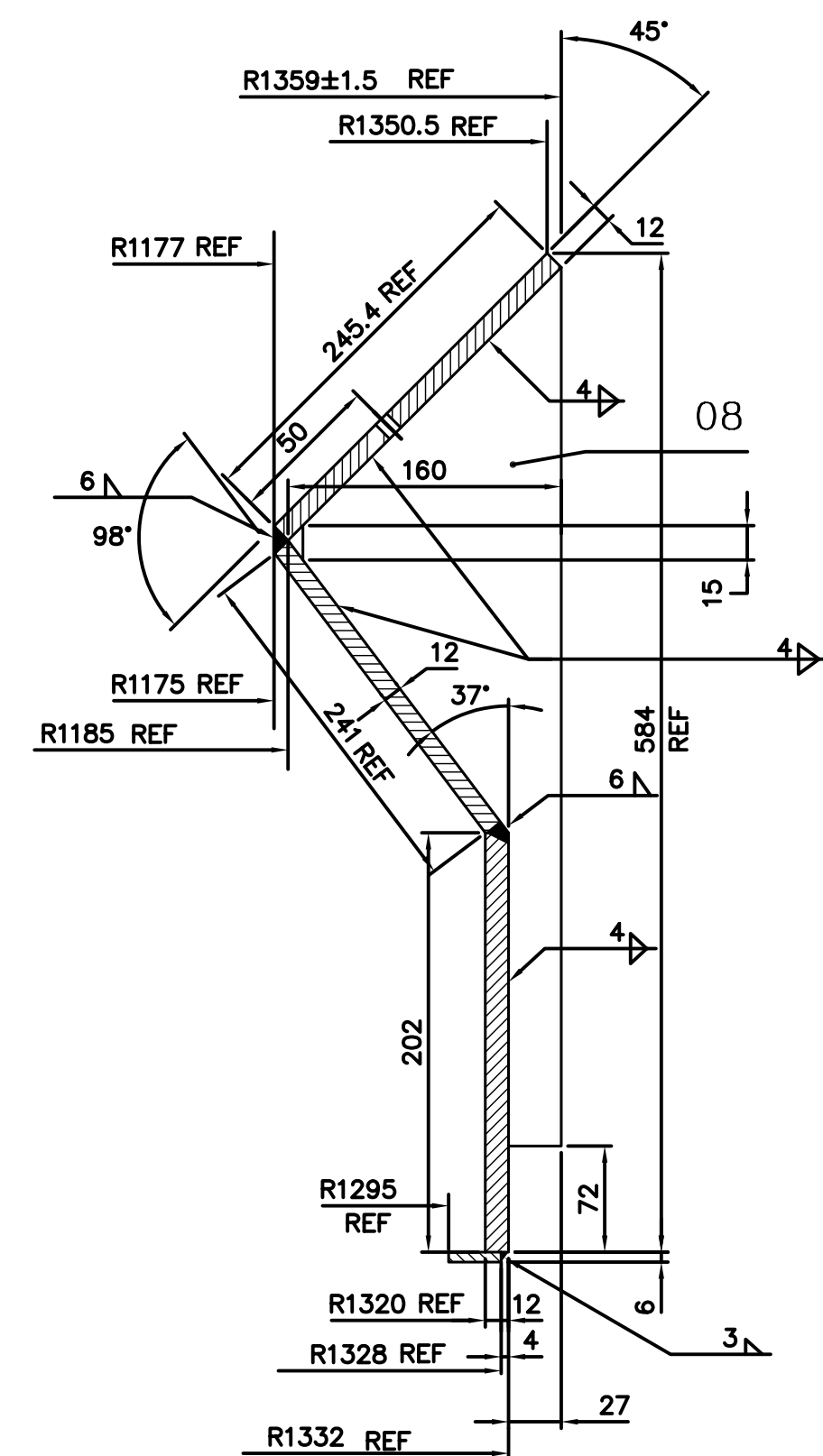
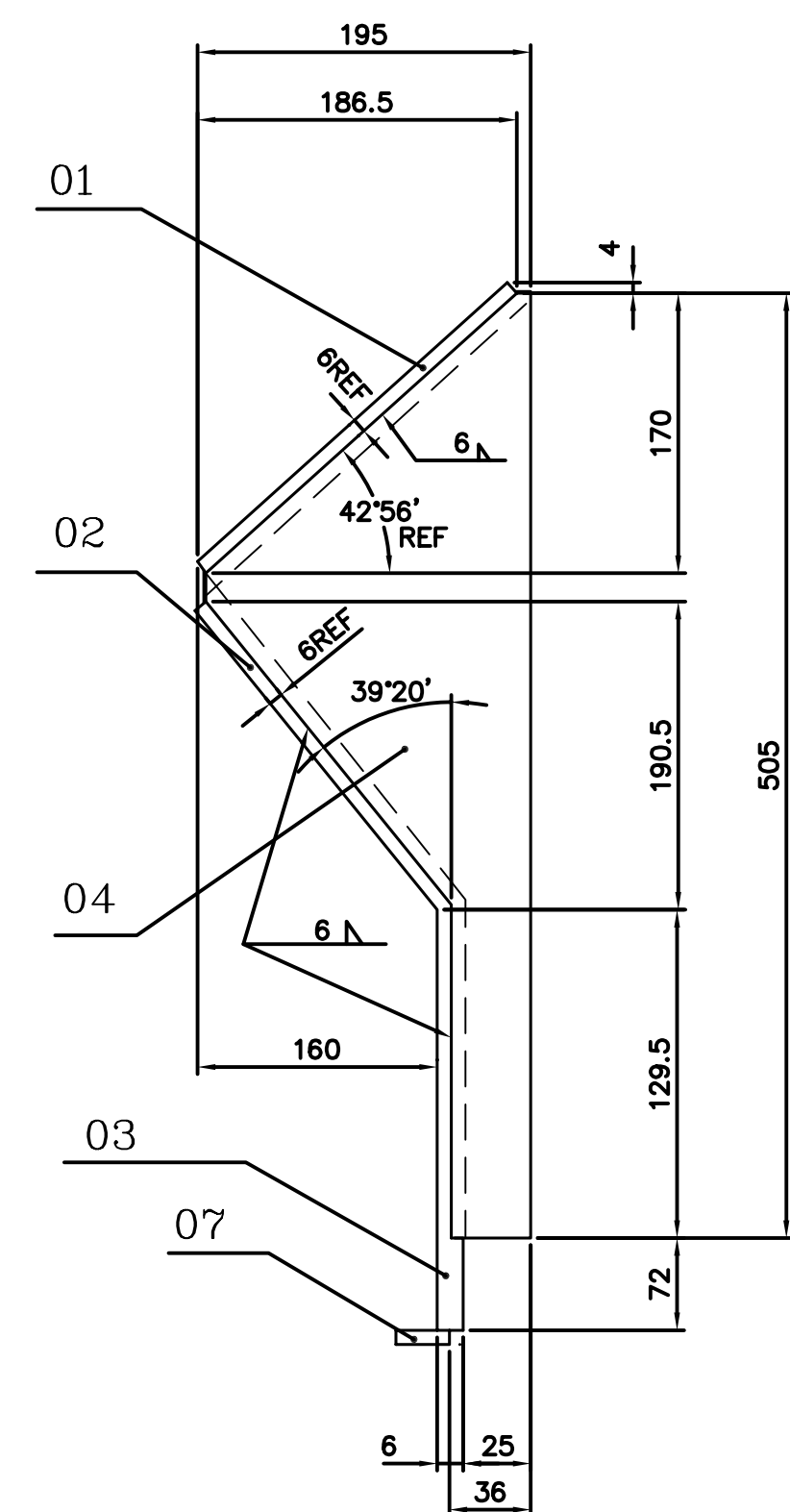


90200-083-19-1
DRAWING NO.

SECTION-AA



VIEW-P

NOTE: -

1. BREAK ALL SHARP EDGES AND CORNERS UNLESS OTHERWISE SPECIFIED.
2. REFER DEVELOPMENT DRG 3-61-380-90090, VAR - 4 VAR-2 & VAR-3 FOR ITEMS 1,2 & 7 RESPLY.
3. CUT THE WIDTH OF ITEM 07 TO SUIT IN ASSY.
4. GRIND EDGES OF ITEM 01 & 02, MATCHING ITEM 04 SO THAT ITEM 04 SEATS ON ITEMS 01 & 02 AS SHOWN IN PLAN.
5. UNLESS OTHERWISE SPECIFIED, TOLERANCES ARE: - ANGULAR: $\pm 0^{\circ}6'$, WELD-MENT: ± 1.5 .

VARIANT No.	ITEM No.	DESCRIPTION	DRAWING No.	MATERIAL CODE	UNIT WT.
				MATERIAL SPEC.	QUANTITY
	08	PL 12 X 510 X 160		AA1011819090	3 40
				AA10119	3
	07	PL 6 X 294 X 1562 (PROFILE)		AA1011808030	2 600
				AA10108	1
	04	PL 12 X 195 X 510 (PROFILE)		AA1011819090	3 950
				AA10119	2
	03	PL 12 X 202 X 1668 (PROFILE)		AA1011819090	31 770
				AA10119	1
	02	PL 12 X 358 X 1628 (PROFILE)		AA1011819090	33 840
				AA10119	1
	01	PL 12 X 384 X 1683 (PROFILE)		AA1011819090	34 910
				AA10119	1

THE FOLLOWING CONDITIONS APPLY EXCEPT OTHERWISE STATED.

1. REF. TO HY0230261 FOR UNSPECIFIED TOLERANCES.
2. CHAMFER M/CD, SHARP EDGES 1.2 TO 1.0 AT 45°.
3. INTERNAL M/CD. CORNER RADII 1 TO 0.7.
4. THE SURFACE ROUGHNESS WHERE-EVER NOT SHOWN SHALL BE TAKEN FROM THE ROUGHNESS SHOWN OUT SIDE THE BACK SLASH GIVEN AT THE TOP MOST RIGHT CORNER OF THE DRG.

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT

Bharat Heavy Electricals Ltd.
BOILER PLANT UNIT
TIRUCHIRAPALLI 620 014

DRN.	NAME	SIGN	DATE	NO. OF ITEMS
CHD.	NDSAMUEL		20-11-97	
APPD.	S.GHATGE		20-11-97	

WEIGHT (kg)	UNIT WT. DRG	NO. OF ASSY / OLD - DRG	ITEM NO.
121.22		0-61-380-00111 (D-80-606/2)	02

TITLE
DEFLECTOR LINER
SUPPORT PLATE

CARD CODE	DRAWING NO.	REV.
U 01	1-61-380-00205	06

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COMPUTER FILE NAME
16100205